

Inspection Certificate 3.1

Product **CONARC 49C**
Size(s) mm **2,5 * 350**
Item No. **509236**
Lot/Batch **O2MS181739**

Product Line **Electrode**

Class **AWS A5.1 : E7018-1 H4R**
ISO 2560-A : E 46 4 B 32 H5

Customer Ref **1-88376968-010**

Our Reference **812220422**

Quantity **71.0 PAC**

Customer **LASPARTNERS MULTIWELD BV**

RIGA 3

BARENDRECHT 2993 LW

Nederland

Chemical analysis (%)

According to EN10204 3.1

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V	P+S
0.049	0.45	1.28	0.013	0.005	<0.01	0.02	0.02	<0.01	0.04	0.01	0.018

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

Cond.	Temp. °C	ReL MPa	Rm MPa	A5 %	Cond.	Temp. °C	KV J	Temp. °C	KV J
AW	20	519	599	27	AW	-40	127	-50	81

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
Lincoln Smitweld BV
Nieuwe Dukenburgseweg 20
6534 AD Nijmegen
Netherlands

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